## Introduction

Since the original site assessment work was undertaken, the position regarding the availability and suitability of certain sites has been updated. This Part One note summarises the position in respect of each of the sites. The list of 'Remaining sites that are suitable for detailed assessment' have then been taken forward and been subject to detailed assessment which is presented in the Part Two document.

## A. Sites that are no longer available

| Site                              | Reason   |
|-----------------------------------|--|
| SHLAA-3-35-C: Land south of Long  | This has been developed for housing.                       |
| Garden Cottage, Winchester Road.  |  |
| SLAA-3-33-C: Land north of Myrtle | This site is allocated in the Eastleigh Local Plan (Policy |
| Cottage, Winchester Road.         | BO4).  |
| SLAA-3-39-C: Land south of        | Site is under construction for residential                 |
| Maddoxford Lane, Boorley Green.   | development.   |

## **B.** Sites that have potentially fundamental constraints

| Site                             | Reason  |
|----------------------------------|---|
| SHLAA-3-19-C: Garage off Broad   | Existing car garage still is still in use so there is no up |
| Oak.                             | to date evidence regarding its availability.                |
|                                  | 50% of site is within flood zone 3 (another 25% is flood    |
|                                  | zone 2), which means that part of the site could not be     |
|                                  | allocated for residential development. This renders         |
|                                  | the site almost undevelopable for residential uses.         |
| SHLAA-3-23-C: Land south of      | Within a settlement gap so contrary to Eastleigh Local      |
| Winchester Road.                 | Plan Policy S6.   |
| SLAA-3-28-C: Land south of       | The site is completely separate from the urban edge.        |
| Snakemoor Lane.                  |   |
| SLAA-3-30-C: WYG/Highwood (very  | The SLAA assessed that the site plays an important          |
| large site but could be added to | role in ensuring the separation of the settlements of       |
| short list).                     | Hedge End, Horton Heath and Botley / Boorley Green.         |
| ,                                | In order to avoid the Site of Nature Importance (SINC)      |
|                                  | (which is necessary otherwise it would be contrary to       |
|                                  | Eastleigh Local Plan Policy DM11), development              |
|                                  | would be completely separate from the urban edge.           |
| SLAA-3-38-C: Land south of Marls | Within a settlement gap so contrary to Eastleigh Local      |
| Road, Hedge End.                 | Plan Policy S6.   |

## C. Remaining sites that are suitable for detailed assessment

- 1. SHLAA-3-20-C: Woodhill School.
- 2. SHLAA-3-21-C: Woodhill School.
- 3. SHLAA-3-24-C: Land adjacent to the Peartree Public House